STANDARD SHIMS & SPACERS

Construction Shims 68 2-Slot ACH6 Series 68 **Metric Fitting Shims** 69-76 1-Slot ASH1 Series 69 1-Slot ASH1N Series 70 3-Slot ASH3 Series 71 3-Slot ASH3N Series **72** 4-Slot ASH4 Series 73 4-Slot ASH4N Series 74 5-Slot ASH5 Series **75** 6-Slot ASH6 Series 76 **Construction Spacers** 77 3-Slot ACS3S Series 77 **Spacers** 78 **ACS6 Series 78 Metric Fitting Spacers** 79-88 2-Slot ASP2 Series 79 3-Slot ASP3 Series 80 Short Slot (Small) ASP3S Series 81 4-Slot ASP4 Series 82 4-Slot ASP4N Series 83 3-Hole Components ASP4S Series 84 5-Slot ASP5 Series 85 6-Slot ASP6 Series 86 6-Slot ASP6N Series 87 2-Slot (Small) ASP6S Series 88 **Spacers for Shock Bracket** 89

ASP7 Series

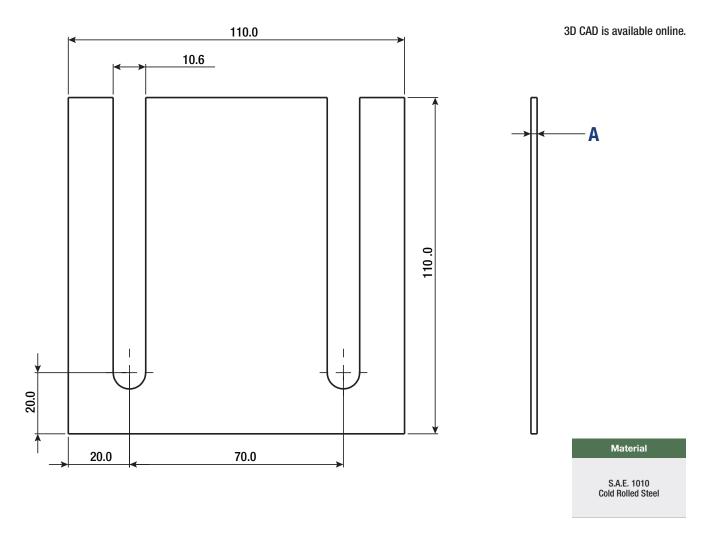


89

Construction Shims







7 Piece / 5 mm Shim Set							
Туре	Single Piece	A (mm)	Surface	Surface Shim Pack			
туре	NAAMS Code	(±0.03)	Treatment	Qty	Bulk Package	Kitting	
	ACH602	0.25	None	2			
ACH6*	ACH605	0.50	Yellow Zinc Dichromate	3	ACUC	ACUC VIT	
ACH6-KIT**	ACH610	1.00	Black Oxide	1	ACH6	ACH6-KIT	
	ACH620	2.00	None	1			

^{*}Pieces are packaged in bulk.

Manufactured by Douglas Stamping Co.™

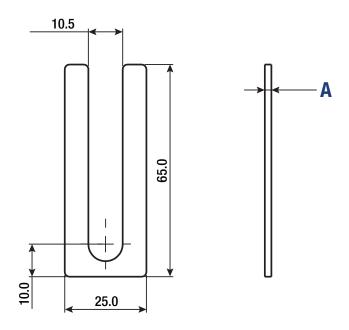


^{**}Pieces are packaged into individual kits.





3D CAD is available online.



Material
S.A.E. 1010
Cold Rolled Steel

7 Piece / 5 mm Shim Set						
Type	Single Piece	A (mm)	Surface	Surface Shim Pack		
Туре	NAAMS Code	(±0.03)	Treatment	Qty	Bulk Package	Kitting
	ASH102	0.25 None		2		
ASH1*	ASH105	0.50	Yellow Zinc Dichromate	3	ASH1	ASH1-KIT
ASH1-KIT**	ASH110	1.00	Black Oxide	1	АЗНІ	ASHI-KII
	ASH120	2.00	None	1		

^{*}Pieces are packaged in bulk.

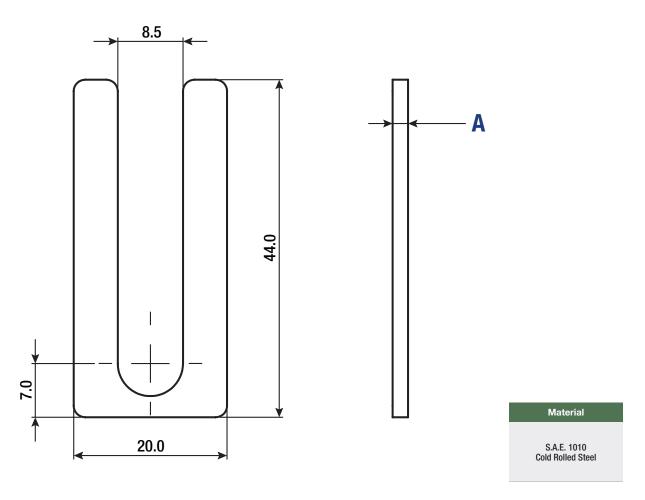
Manufactured by Douglas Stamping Co.™

^{**}Pieces are packaged into individual kits.

20 MM SERIES 1-SLOT ASH1N SERIES SHIM



3D CAD is available online.



7 Piece / 5 mm Shim Set							
Туре	Single Piece	A (mm)	Surface	Surface Shim Pack			
туре	NAAMS Code	(±0.03)	Treatment	Qty	Bulk Package	Kitting	
	ASH102N	0.25	None	2			
ASH1N*	ASH105N	0.50	Yellow Zinc Dichromate	3	ACU4N	ACUAN VIT	
ASH1N-KIT**	ASH110N	1.00	Black Oxide	1	ASH1N	ASH1N-KIT	
	ASH120N	2.00	None	1			

^{*}Pieces are packaged in bulk.

Manufactured by Douglas Stamping Co.™



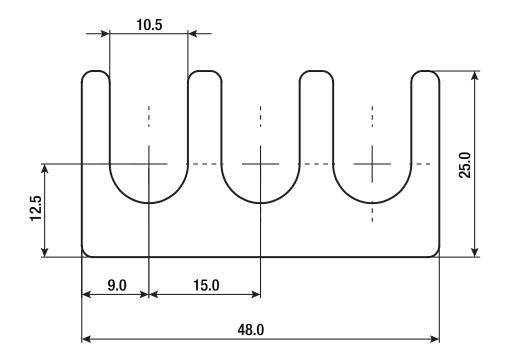
^{**}Pieces are packaged into individual kits.

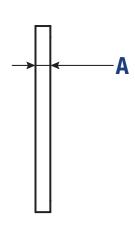




3-SLOT ASH3 SERIES SHIM

3D CAD is available online.





Material
S.A.E. 1010
Cold Rolled Steel

7 Piece / 5 mm Shim Set						
Туре	Single Piece	A (mm)	Surface	Surface Shim Pack		
туре	NAAMS Code	(±0.03)	Treatment	Qty	Bulk Package	Kitting
	ASH302	ASH302 0.25 None	2			
ASH3*	ASH305	0.50	Yellow Zinc Dichromate	3	ASH3	ACUO VIT
ASH3-KIT**	ASH310	1.00	Black Oxide	1	АЭПЭ	ASH3-KIT
	ASH320	2.00	None	1		

^{*}Pieces are packaged in bulk.

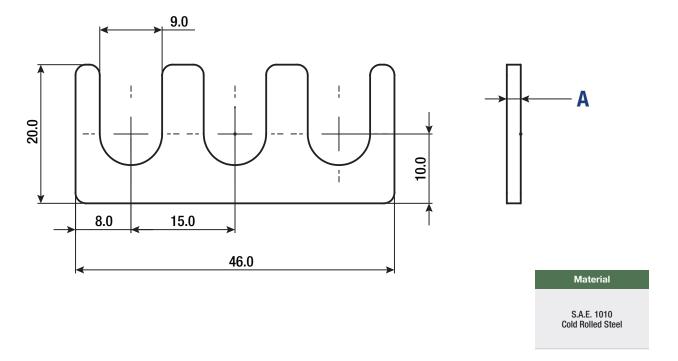
Manufactured by Douglas Stamping Co.™

^{**}Pieces are packaged into individual kits.





3D CAD is available online.



7 Piece / 5 mm Shim Set						
Tuno	Single Piece	A (mm)	Surface	Surface Shim Pack		
Туре	NAAMS Code	(±0.03)	Treatment	Qty	Bulk Package	Kitting
	ASH302N	0.25	0.25 None			
ASH3N*	ASH305N	0.50	Yellow Zinc Dichromate	3	ASH3N	ACHON MIT
ASH3N-KIT**	ASH310N	1.00	Black Oxide	1	АЗПЗМ	ASH3N-KIT
	ASH320N	2.00	None	1		

Manufactured by Douglas Stamping Co.™

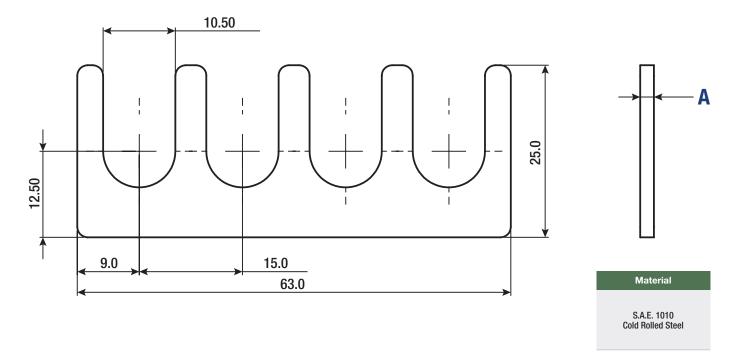
^{*}Pieces are packaged in bulk.
**Pieces are packaged into individual kits.





4-SLOT ASH4 SERIES SHIM

3D CAD is available online.



7 Piece / 5 mm Shim Set							
Tuno	Single Piece	A (mm)	Surface		Shim Pack		
Туре	NAAMS Code	(±0.03)	Treatment	Qty	Bulk Package	Kitting	
	ASH402	H402 0.25 None	None	2			
ASH4*	ASH405	0.50	Yellow Zinc Dichromate	3	ASH4	ASH4-KIT	
ASH4-KIT**	ASH410	1.00	Black Oxide	1	A504	A504-KII	
	ASH420	2.00	None	1			

^{*}Pieces are packaged in bulk.

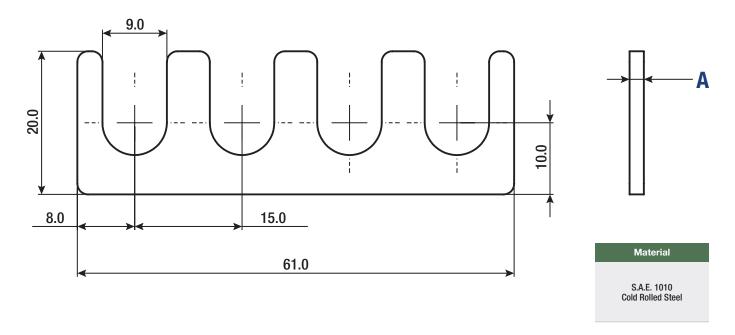
Manufactured by Douglas Stamping Co.™

^{**}Pieces are packaged into individual kits.





3D CAD is available online.



7 Piece / 5 mm Shim Set						
Tuno	Single Piece	A (mm)	Surface	Surface Shim Pack		
Туре	NAAMS Code	(±0.03)	Treatment	Qty	Bulk Package	Kitting
	ASH402N	0.25	None	2		
ASH4N*	ASH405N	0.50	Yellow Zinc Dichromate	3	ASH4N	ASH4N-KIT
ASH4N-KIT**	ASH410N	1.00	Black Oxide	1	ASH4N	ASH4N-KII
	ASH420N	2.00	None	1		

^{*}Pieces are packaged in bulk.

Manufactured by Douglas Stamping Co.™



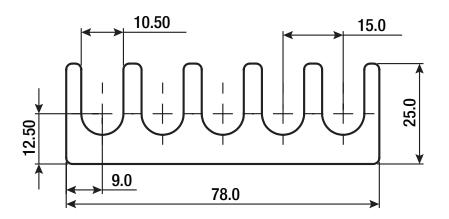
^{**}Pieces are packaged into individual kits.

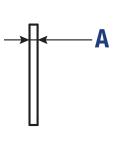




5-SLOT ASH5 SERIES SHIM

3D CAD is available online.





Material

S.A.E. 1010 Cold Rolled Steel

7 Piece / 5 mm Shim Set							
Tuno	Single Piece	A (mm)	Surface		Shim Pack		
Туре	NAAMS Code	(±0.03)	Treatment	Qty	Bulk Package	Kitting	
	ASH502 0.25 None	None	2				
ASH5*	ASH505	0.50	Yellow Zinc Dichromate	3	ASH5	AQUE VIT	
ASH5-KIT**	ASH510	1.00	Black Oxide	1	ASIIS	ASH5-KIT	
	ASH520	2.00	None	1			

^{*}Pieces are packaged in bulk.

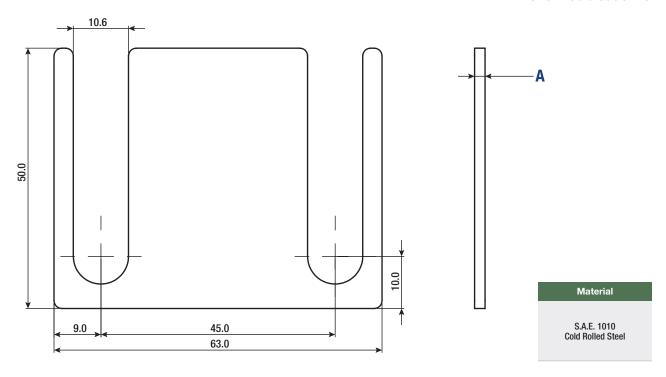
Manufactured by Douglas Stamping Co. $^{\text{\tiny{M}}}$

^{**}Pieces are packaged into individual kits.

2-SLOT ASH6 SERIES SHIM



3D CAD is available online.



7 Piece / 5 mm Shim Set						
Tuno	Single Piece	A (mm)	Surface	Surface Shim Pack		
Туре	NAAMS Code	(±0.03)	Treatment	Qty	Bulk Package	Kitting
	ASH602	0.25	.25 None 2			
ASH6*	ASH605	0.50	Yellow Zinc Dichromate	3	ASH6	ASH6-KIT
ASH6-KIT**	ASH610	1.00	Black Oxide	1	ASHO	ASHO-KII
	ASH620	2.00	None	1		

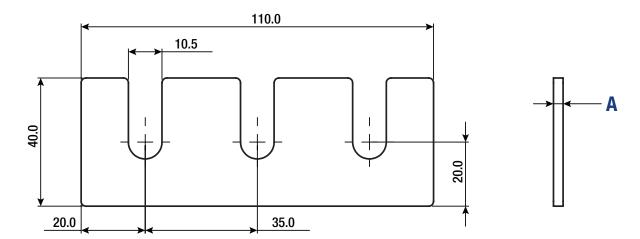
^{*}Pieces are packaged in bulk.

Manufactured by Douglas Stamping Co.™

^{**}Pieces are packaged into individual kits.



3D CAD is available online.



Туре	Material	Finish	Add. Notes
ACS3S	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ACS330S	3.00
ACS332S	3.20
ACS334S	3.40
ACS336S	3.60
ACS338S	3.80
ACS340S	4.00
ACS342S	4.20

NAAMS Code	A (mm) (±0.03)
ACS344S	4.40
ACS346S	4.60
ACS348S	4.80
ACS350S	5.00
ACS352S	5.20
ACS354S	5.40
ACS356S	5.60

NAAMS Code	A (mm) (±0.03)
ACS358S	5.80
ACS360S	6.00
ACS362S	6.20
ACS364S	6.40
ACS366S	6.60
ACS368S	6.80
ACS370S	7.00

Manufactured by Douglas Stamping Co.™

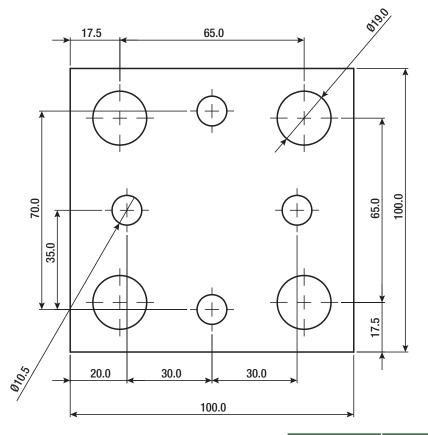
Spacers

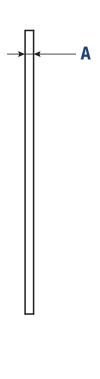
FOR 60 x 60 & 70 x 70 MOUNTING ACS6 SERIES SPACERS





3D CAD is available online.





Туре	Material	Finish	Add. Notes
ACS6	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ACS630	3.00
ACS632	3.20
ACS634	3.40
ACS636	3.60
ACS638	3.80
ACS640	4.00
ACS642	4.20

NAAMS Code	A (mm) (±0.03)
ACS644	4.40
ACS646	4.60
ACS648	4.80
ACS650	5.00
ACS652	5.20
ACS654	5.40
ACS656	5.60

NAAMS Code	A (mm) (±0.03)
ACS658	5.80
ACS660	6.00
ACS662	6.20
ACS664	6.40
ACS666	6.60
ACS668	6.80
ACS670	7.00

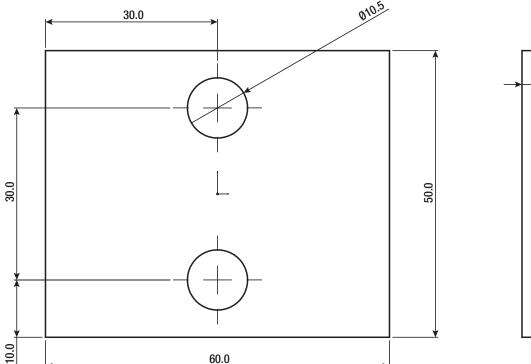
Manufactured by Douglas Stamping Co.™

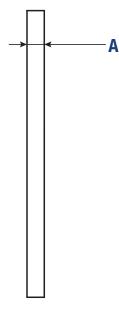




2-HOLE ASP2 SERIES SPACERS

3D CAD is available online.





Туре	Material	Finish	Add. Notes
ASP2	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ASP230	3.00
ASP232	3.20
ASP234	3.40
ASP236	3.60
ASP238	3.80
ASP240	4.00
ASP242	4.20

NAAMS Code	A (mm) (±0.03)
ASP244	4.40
ASP246	4.60
ASP248	4.80
ASP250	5.00
ASP252	5.20
ASP254	5.40
ASP256	5.60

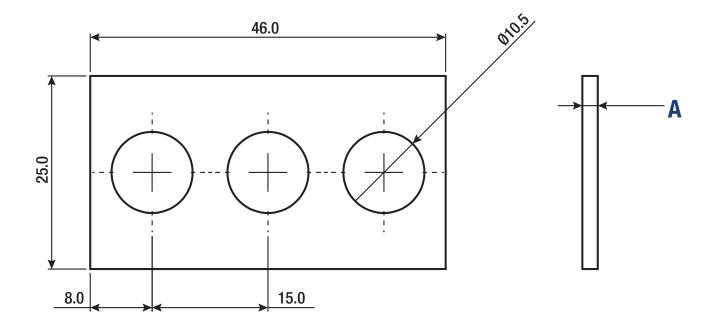
NAAMS Code	A (mm) (±0.03)
ASP258	5.80
ASP260	6.00
ASP262	6.20
ASP264	6.40
ASP266	6.60
ASP268	6.80
ASP270	7.00

Manufactured by Douglas Stamping Co.™





3D CAD is available online.



Туре	Material	Finish	Add. Notes
ASP3	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

A (mm) (±0.03)
3.00
3.20
3.40
3.60
3.80
4.00
4.20

NAAMS Code	A (mm) (±0.03)
ASP344	4.40
ASP346	4.60
ASP348	4.80
ASP350	5.00
ASP352	5.20
ASP354	5.40
ASP356	5.60

NAAMS Code	(±0.03)
ASP358	5.80
ASP360	6.00
ASP362	6.20
ASP364	6.40
ASP366	6.60
ASP368	6.80
ASP370	7.00

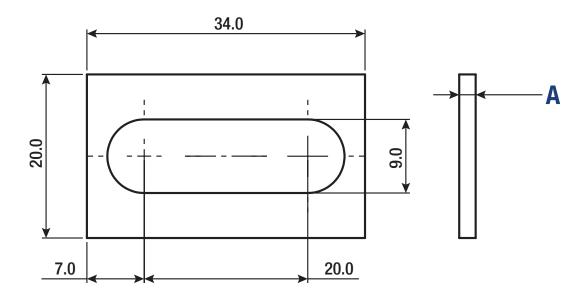
Manufactured by Douglas Stamping Co.™





SHORT SLOT (SMALL) ASP3S SERIES SPACERS

3D CAD is available online.



Туре	Material	Finish	Add. Notes
ASP3S	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ASP330S	3.00
ASP332S	3.20
ASP334S	3.40
ASP336S	3.60
ASP338S	3.80
ASP340S	4.00
ASP342S	4.20

NAAMS Code	A (mm) (±0.03)
ASP344S	4.40
ASP346S	4.60
ASP348S	4.80
ASP350S	5.00
ASP352S	5.20
ASP354S	5.40
ASP356S	5.60

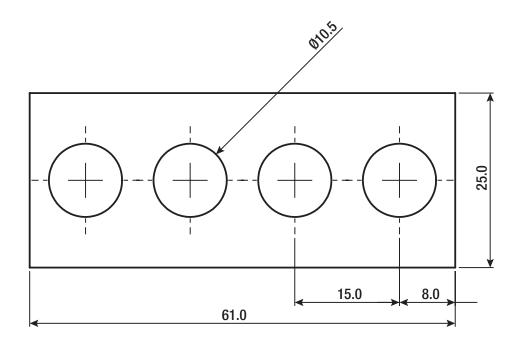
NAAMS Code	(±0.03)
ASP358S	5.80
ASP360S	6.00
ASP362S	6.20
ASP364S	6.40
ASP366S	6.60
ASP368S	6.80
ASP370S	7.00

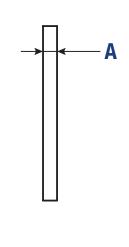
Manufactured by Douglas Stamping Co.™

4-HOLE ASP4 SERIES SPACERS



3D CAD is available online.





Туре	Material	Finish	Add. Notes
ASP4	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ASP430	3.00
ASP432	3.20
ASP434	3.40
ASP436	3.60
ASP438	3.80
ASP440	4.00
ASP442	4.20

NAAMS Code	A (mm) (±0.03)
ASP444	4.40
ASP446	4.60
ASP448	4.80
ASP450	5.00
ASP452	5.20
ASP454	5.40
ASP456	5.60

NAAMS Code	A (mm) (±0.03)
ASP458	5.80
ASP460	6.00
ASP462	6.20
ASP464	6.40
ASP466	6.60
ASP468	6.80
ASP470	7.00

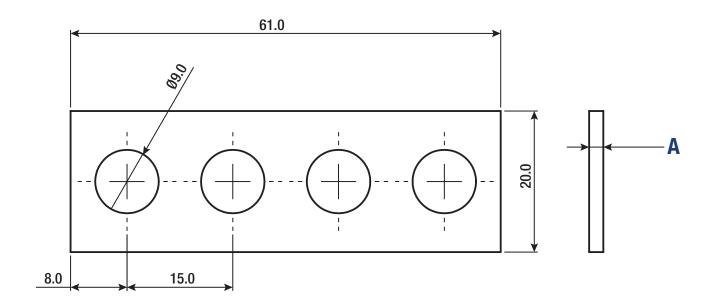
Manufactured by Douglas Stamping Co.™





Metric Fitting --20 MM SERIES 4-HOLE ASP4N SERIES SPACERS **Metric Fitting Spacers**

3D CAD is available online.



Туре	Material	Finish	Add. Notes
ASP4N	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ASP430N	3.00
ASP432N	3.20
ASP434N	3.40
ASP436N	3.60
ASP438N	3.80
ASP440N	4.00
ASP442N	4.20

NAAMS Code	A (mm) (±0.03)
ASP444N	4.40
ASP446N	4.60
ASP448N	4.80
ASP450N	5.00
ASP452N	5.20
ASP454N	5.40
ASP456N	5.60

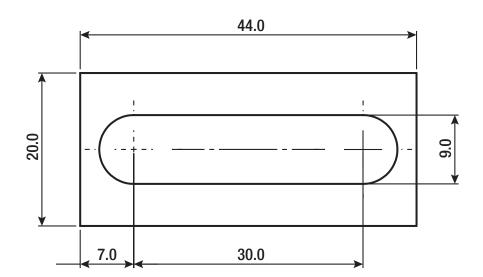
NAAMS Code	A (mm) (±0.03)
ASP458N	5.80
ASP460N	6.00
ASP462N	6.20
ASP464N	6.40
ASP466N	6.60
ASP468N	6.80
ASP470N	7.00

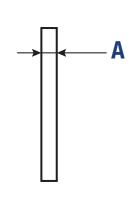
Manufactured by Douglas Stamping Co.™





3D CAD is available online.





Туре	Material	Finish	Add. Notes
ASP4S	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ASP430S	3.00
ASP432S	3.20
ASP434S	3.40
ASP436S	3.60
ASP438S	3.80
ASP440S	4.00
ASP442S	4.20

NAAMS Code	A (mm) (±0.03)
ASP444S	4.40
ASP446S	4.60
ASP448S	4.80
ASP450S	5.00
ASP452S	5.20
ASP454S	5.40
ASP456S	5.60

NAAMS Code	(±0.03)
ASP458S	5.80
ASP460S	6.00
ASP462S	6.20
ASP464S	6.40
ASP466S	6.60
ASP468S	6.80
ASP470S	7.00

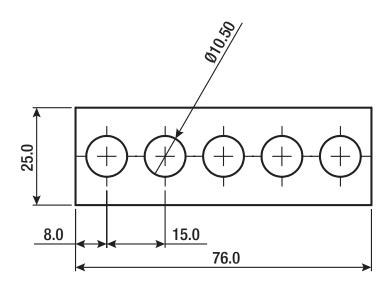
Manufactured by Douglas Stamping Co.™

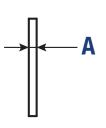




5-HOLE ASP5 SERIES SPACERS

3D CAD is available online.





Туре	Material	Finish	Add. Notes
ASP5	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ASP530	3.00
ASP532	3.20
ASP534	3.40
ASP536	3.60
ASP538	3.80
ASP540	4.00
ASP542	4.20

NAAMS Code	A (mm) (±0.03)
ASP544	4.40
ASP546	4.60
ASP548	4.80
ASP550	5.00
ASP552	5.20
ASP554	5.40
ASP556	5.60

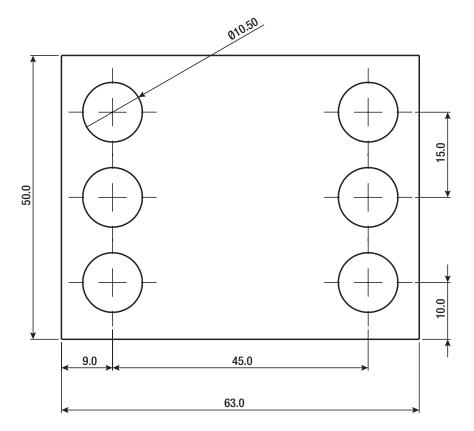
NAAMS Code	(±0.03)
ASP558	5.80
ASP560	6.00
ASP562	6.20
ASP564	6.40
ASP566	6.60
ASP568	6.80
ASP570	7.00

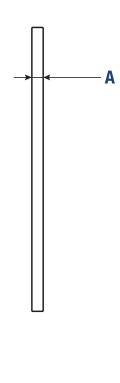
Manufactured by Douglas Stamping Co.™

Metric Fitting Spacer 6-HOLE ASP6 SERIES SPACERS



3D CAD is available online.





Туре	Material	Finish	Add. Notes
ASP6	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

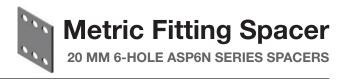
NAAMS Code	A (mm) (±0.03)	
ASP630	3.00	
ASP632	3.20	
ASP634	3.40	
ASP636	3.60	
ASP638	3.80	
ASP640	4.00	
ASP642	4.20	

NAAMS Code	A (mm) (±0.03)
ASP644	4.40
ASP646	4.60
ASP648	4.80
ASP650	5.00
ASP652	5.20
ASP654	5.40
ASP656	5.60

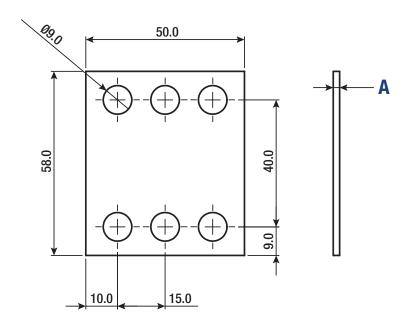
NAAMS Code	A (mm) (±0.03)
ASP658	5.80
ASP660	6.00
ASP662	6.20
ASP664	6.40
ASP666	6.60
ASP668	6.80
ASP670	7.00

Manufactured by Douglas Stamping Co.™





3D CAD is available online.



Туре	Material	Finish	Add. Notes
ASPGN	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ASP630N	3.00
ASP632N	3.20
ASP634N	3.40
ASP636N	3.60
ASP638N	3.80
ASP640N	4.00
ASP642N	4.20

A (mm) (±0.03)
4.40
4.60
4.80
5.00
5.20
5.40
5.60

NAAMS Code	A (mm) (±0.03)
ASP658N	5.80
ASP660N	6.00
ASP662N	6.20
ASP664N	6.40
ASP666N	6.60
ASP668N	6.80
ASP670N	7.00

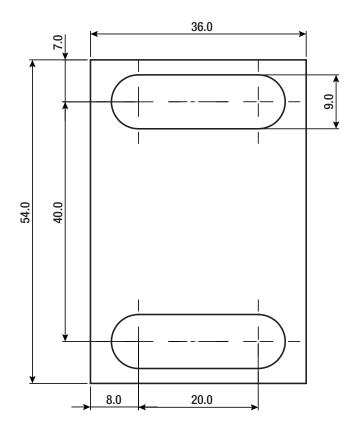
Manufactured by Douglas Stamping Co.™

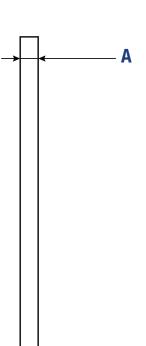
2-SLOT (SMALL) ASP6S SERIES SPACERS





3D CAD is available online.





Туре	Material	Finish	Add. Notes
ASP6S	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ASP630S	3.00
ASP632S	3.20
ASP634S	3.40
ASP636S	3.60
ASP638S	3.80
ASP640S	4.00
ASP642S	4.20

NAAMS Code	A (mm) (±0.03)
ASP644S	4.40
ASP646S	4.60
ASP648S	4.80
ASP650S	5.00
ASP652S	5.20
ASP654S	5.40
ASP656S	5.60

NAAMS Code	A (mm) (±0.03)
ASP658S	5.80
ASP660S	6.00
ASP662S	6.20
ASP664S	6.40
ASP666S	6.60
ASP668S	6.80
ASP670S	7.00

Manufactured by Douglas Stamping Co.™

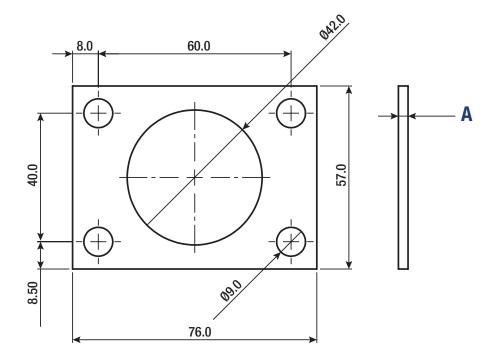




Spacer for Shock Bracket

ASP7 SERIES SPACERS

3D CAD is available online.



Туре	Material	Finish	Add. Notes
ASP7	Cold Rolled Steel S.A.E. 1018 Precision Ground	Black Oxide	Holes are centered unless otherwise noted

NAAMS Code	A (mm) (±0.03)
ASP730	3.00
ASP732	3.20
ASP734	3.40
ASP736	3.60
ASP738	3.80
ASP740	4.00
ASP742	4.20

NAAMS Code	A (mm) (±0.03)
ASP744	4.40
ASP746	4.60
ASP748	4.80
ASP750	5.00
ASP752	5.20
ASP754	5.40
ASP756	5.60
ASP756	5.60

NAAMS Code	A (mm) (±0.03)
ASP758	5.80
ASP760	6.00
ASP762	6.20
ASP764	6.40
ASP766	6.60
ASP768	6.80
ASP770	7.00

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