

STANDARD RISERS



Standard Riser

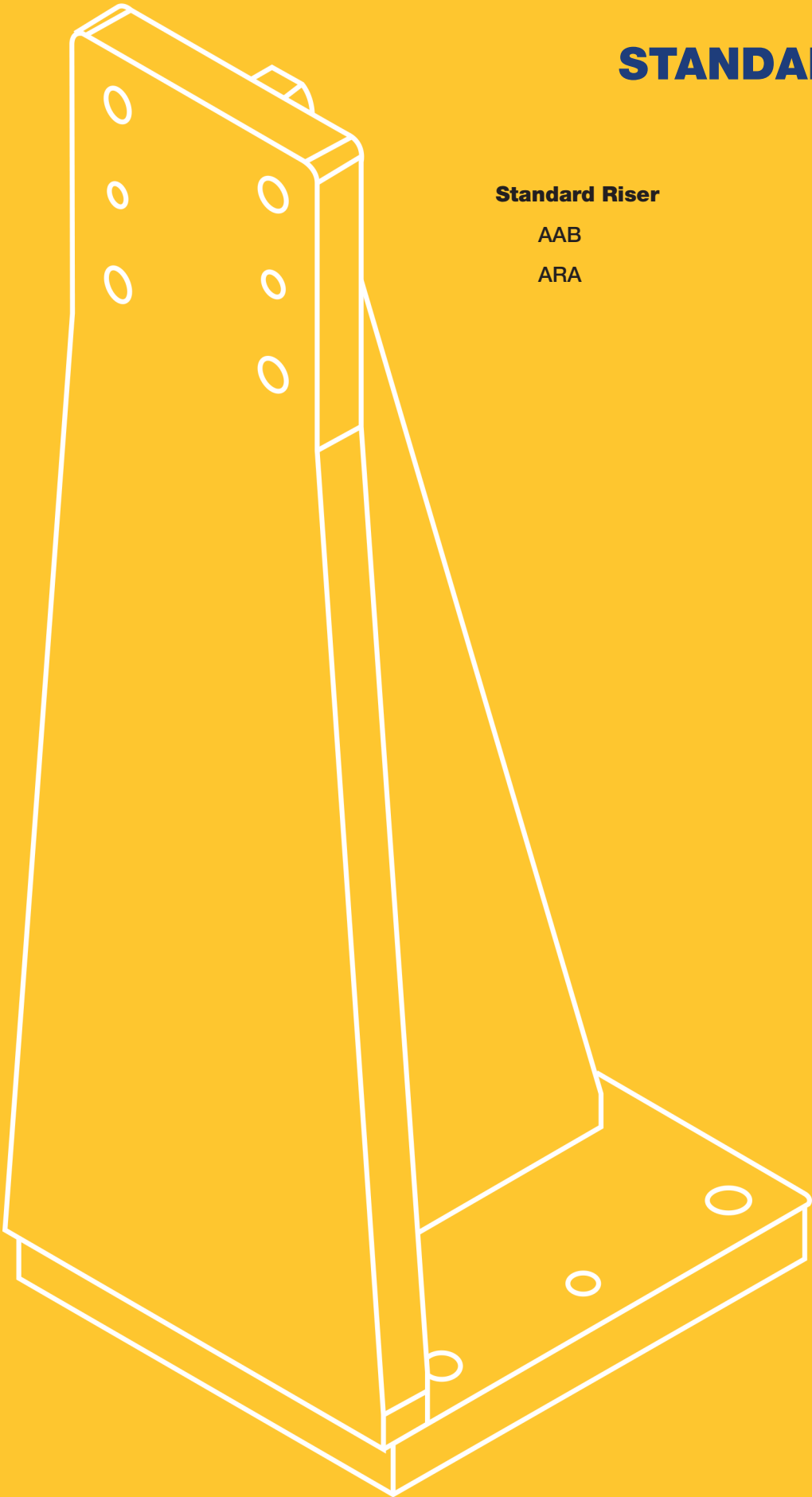
AAB

ARA

92-93

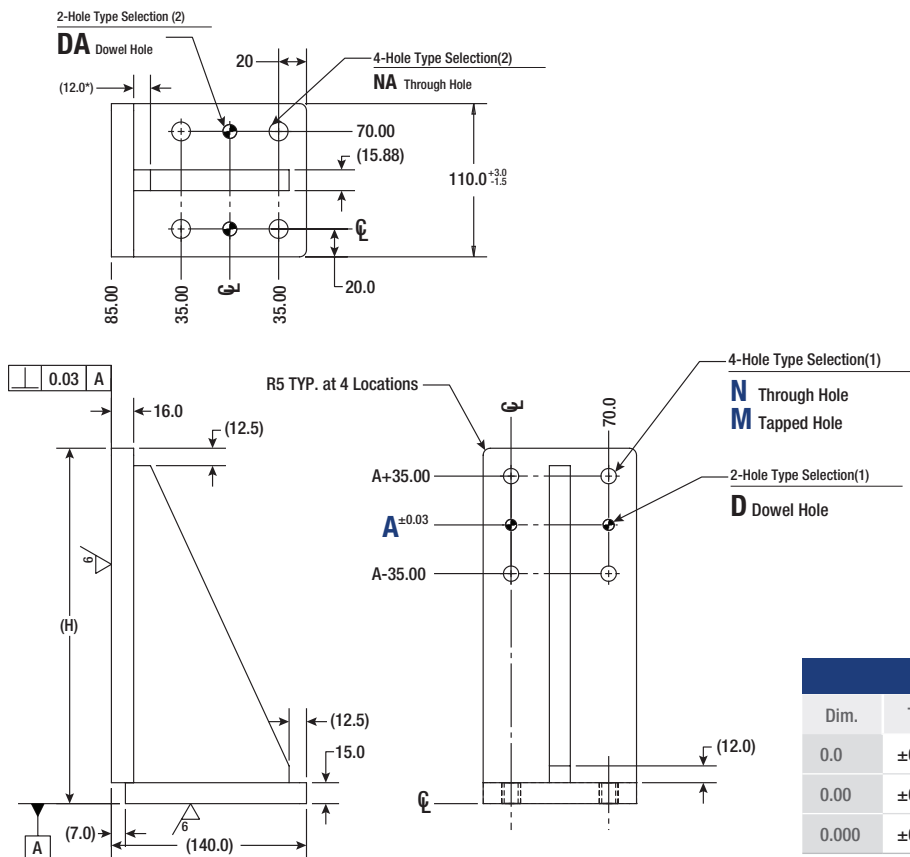
92

93





3D CAD is available online.



Type	Material	Finish
AAB	A-36 Steel	Prime Coat (Gray)

Tolerance					
Dim.	Tol.	Finish (Ra)	Geometric		
0.0	±0.3	6.0 μm		 Surfaces	0.015 T.I.R.
0.00	±0.03	3.0 μm			
0.000	±0.02	1.6 μm			

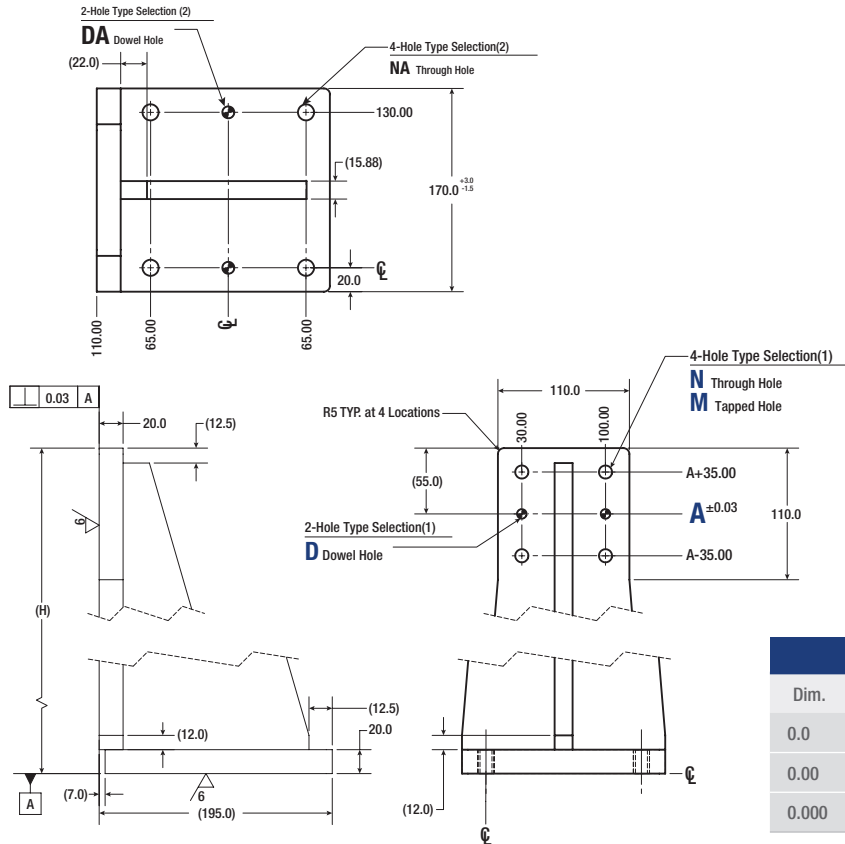
Standard NAAMS (AAB Riser)									
Type	Part Code	A Height (mm)	Hole Selection (M/N)		D Dowel Hole (1)		DA Dowel Hole (2)		H Height (mm)
						Tolerance		Tolerance	
AAB	100M	100	M10		8 F7	+0.013 / +0.028	10 H6	+0.013 / +0.028	(155)
	101M			N11					
	150M	150	M10						(205)
	151M			N11					
	200M	200	M10						(255)
	201M			N11					
	250M	250	M10						(305)
	251M			N11					
	300M	300	M10						(355)
	301M			N11					
	350M	350	M10						(405)
	351M			N11					
	400M	400	M10						(455)
	401M			N11					

M10 (M10 x 1.5 tapped Hole)
N11 (Ø11 Through Hole)

P/N Example (Standard NAAMS):	
Part Number	
Type	Part Code
AAB	101M
AAB	300M



3D CAD is available online.



Type	Material	Finish
ARA	A-36 Steel	Prime Coat (Gray)

Tolerance				
Dim.	Tol.	Finish (Ra)	Geometric	
0.0	±0.3	6.0 µm		0.015 T.I.R
0.00	±0.03	3.0 µm		
0.000	±0.02	1.6 µm		

Standard NAAMS (ARA Riser)										
Type	Part Code	A Height (mm)	Hole Selection (M/N)		D Dowel Hole (1)		DA Dowel Hole (2)		H Height (mm)	
						Tolerance		Tolerance		
ARA	100M	100	M10		8 F7	+0.013 / +0.028	10 H6	+0.013 / +0.028	(155)	
	101M		N11							
	150M	150	M10							(205)
	151M		N11							
	200M	200	M10							(255)
	201M		N11							
	250M	250	M10							(305)
	251M		N11							
	300M	300	M10							(355)
	301M		N11							
	350M	350	M10							(405)
	351M		N11							
	400M	400	M10							(455)
	401M		N11							
	450M	450	M10							(505)
	451M		N11							
	500M	500	M10							(555)
	501M		N11							
	550M	550	M10							(605)
	551M		N11							
	600M	600	M10							(655)
	601M		N11							
	650M	650	M10							(705)
	651M		N11							
	700M	700	M10							(755)
	701M		N11							
	750M	750	M10							(805)
	751M		N11							
	800M	800	M10							(855)
	801M		N11							

M10 (M10 x 1.5 tapped Hole)
N11 (Ø11 Through Hole)

P/N Example (Standard NAAMS):	
Part Number	
Type	Part Code
ARA	501M
ARA	800M

