

Aluminum Extrusion Frame Assembly

Prior to Beginning

1. Provide a large and flat work space for the assembly.

2. Sort the extrusions into parts and sizes.

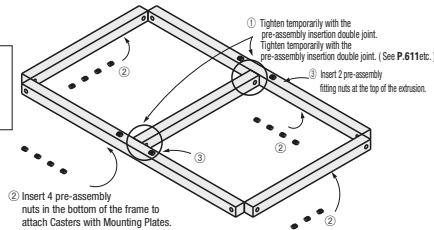
3. Count and confirm the qty. of the nuts to be pre-inserted.

*Insert any Pre Assy. Nuts needed at this point if mounting a top plate and/or covers.
This assy. example also shows installation of Plate Type Adjusters and Casters.

Assembly of Single Joint Connected Type.

1 Bottom Frame Assy.

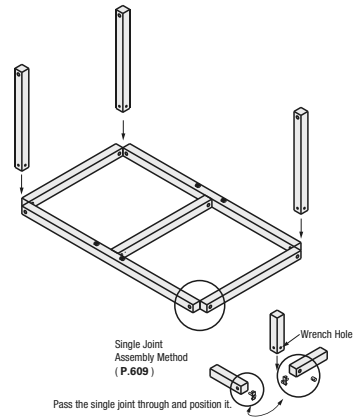
- (1) Begin assembling with the bottom extrusion.
- (2) Center joist is connected with Pre Assy. Ins. Double Joints.
- (3) Insert the nuts prior to assembly.



* Do not forget to insert the nuts.

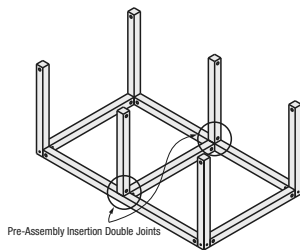
2 Mount the posts.

Connect the corners with Single Joints.



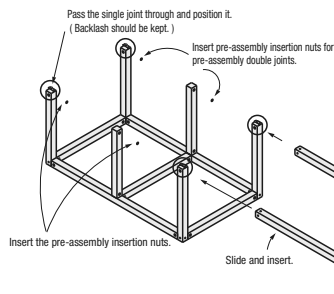
3 Mount the middle posts.

Connect the middle extrusions with Pre Assy. Ins. Double Joints.

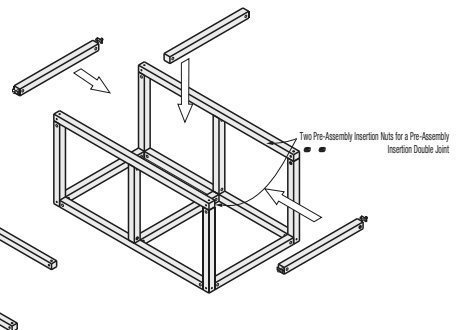


4 Top Frame Assy. (1)

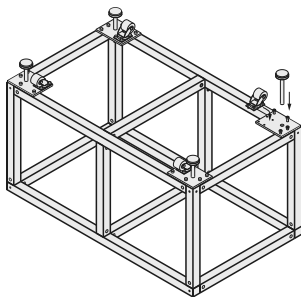
Pre-install Single Joints on the ends of four posts.



5 Top Frame Assy. (2)

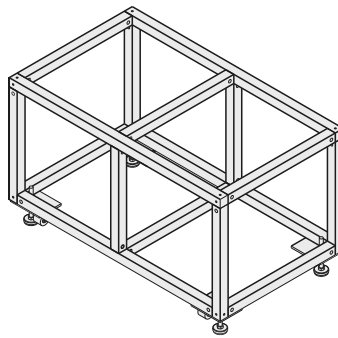


6 Adjuster and Caster Mounting



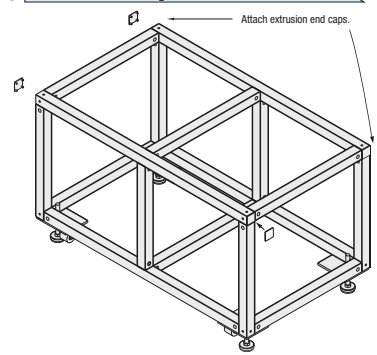
Invert the unit and mount the adjusters and casters. (Adjusters and Casters are sold separately on P.833.)

7 Final Tightening



Fully tighten while adjusting the extrusion positions.

8 Surface Cleaning



Wipe clean the surfaces with alcohol, etc. after the assy. work.